



Control Union Services S.A.C.  
Av. Petit Thouars 4653 Piso 6 Ofic. 603 Miraflores, Lima, Lima, PE-LIM, Peru, PE  
Phone: +511 7190400  
<https://peru.controlunion.com/es>

# SCOPE CERTIFICATE

Scope Certificate Number: CU845359GRS-2026-00010483

Control Union Services certifies that

**Rioma, S.L.**

Textile Exchange-ID (TE-ID): TE-00033707

License Number: CB-CUS-845359

Carretera A307 Km 12

14550 Montilla, Andalusia, ES-AN, Spain, ES

has been audited and found to be in conformity with the  
GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

and Control Union Services S.A.C Certification General Rules

Issued under scheme 6 of product certification according to ISO/IEC 17067:2013

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Warehousing, distribution of final products (PR0048), Dyeing (PR0008)\*, Printing (PR0023)\*, Weaving (PR0033)\*

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2027-01-17

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Lima, 2026-01-18  
Last updated: 2026-01-27

Pilar Kuriyama | Managing Director

Edgar Gomez | Certifier

Certification Body



Standard's logo



Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUS

Accredited by: ANSI National Accreditation Board (ANAB), Accreditation ID: 9120.

Inspection Body: Control Union Services S.A.C.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

This electronically issued document is the valid original version.  
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Scope Certificate Number: CU845359GRS-2026-00010483 (continued)  
Rioma, S.L.

GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.0% Recycled pre-consumer Cotton (RM0106)	GRS (GRS)	TE-00033707, TE-00026695, TE-00042848

Note: \* Quantification (percentages) of material composition is optional. [ ] Square brackets refer to certified components of a product.

Place and date of Issue:



Lima, 2026-01-18  
Last updated: 2026-01-27

*Maria del Pilar Kuriyama*

Pilar Kuriyama | Managing Director  
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**Scope Certificate Number: CU845359GRS-2026-00010483 (continued)**

**Rioma, S.L.**

**GLOBAL RECYCLED STANDARD (GRS)**

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

#### Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
Rioma, S.L. (main) TE-00033707	Carretera A307 Km 12 14550 Montilla Andalusia, ES-AN Spain, ES	Warehousing, distribution of final products (PR0048)	GRS

#### Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
Bleachont, S.L. TE-00026695	Calle Textil 60 46870 Ontinyent Valencian Community, ES-VC Spain, ES	Dyeing (PR0008) Printing (PR0023)	GRS
Milquerh, S.L. TE-00042848	Barrio Hostal Nou s/n 12300 Morella Valencian Community, ES-VC Spain, ES	Weaving (PR0033)	GRS

#### Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certificati body	Expiry date	Address	Process categories	Standards
No certified subcontractors					

Place and date of Issue:



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Pilar Kuriyama | Managing Director

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